



THE ECO DECLARATION

Product environmental attributes – THE ECO DECLARATION

The declaration may be published only when all rows and/or fields marked with an * are filled-in (n.a. for not applicable).
Additional information regarding each item may be found under P14.

Brand *	<i>Xerox</i>	Logo
Company name *	<i>Xerox Ltd.</i>	
Contact information *	<i>Xerox (UK) Bridge House, Oxford Road Uxbridge UB8 1HS</i>	
Internet site *	<i>www.xerox.com</i>	
Additional information		

The company declares (based on product specification or test results based obtained from sample testing), that the product conforms to the statements given in this declaration.	
Type of product *	<i>MultiFunction Printers</i>
Commercial name *	<i>Mono Laser Multifunction</i>
Model number *	<i>WorkCentre 3025BI</i>
Issue date *	<i>2014.04.11</i>
Intended market *	<input checked="" type="checkbox"/> Global <input type="checkbox"/> Europe <input type="checkbox"/> Asia, Pacific & Japan <input type="checkbox"/> Americas <input type="checkbox"/> Other
Additional information	

This is an uncontrolled copy when in printed form. Please refer to the contact information for the latest version.

Quality Control		Requirement met	
Item		Yes	No
QC1 *	The company enforces an internal quality control scheme to ensure the correctness of this eco declaration	<input checked="" type="checkbox"/>	<input type="checkbox"/>
QC2 *	The company is a member of an eco declaration system that enforces regular independent quality control such as organized by IT-Företagen (see www.itecodeclaration.org).	<input checked="" type="checkbox"/>	<input type="checkbox"/>

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Product environmental attributes - Legal requirements		Requirement met		
Item		Yes	No	n.a.
P1 Hazardous substances and preparations				
P1.1*	Products do not contain more than; 0.1% lead, 0.01% cadmium, 0.1% mercury, 0.1% hexavalent chromium, 0.1% polybrominated biphenyls (PBB) or 0.1% polybrominated diphenyl ethers (PBDE). (See legal reference and Note B1)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
P1.2*	Products do not contain Asbestos (see legal reference). Comment: Legal reference has no maximum concentration value.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
P1.3*	Products do not contain Ozone Depleting Substances: Chlorofluorocarbons (CFC), hydrobromofluorocarbons (HBFC), hydrochlorofluorocarbons (HCFC), Halons, carbontetrachloride, 1,1,1-trichloroethane, methyl bromide (see legal reference). Comment: Legal reference has no maximum concentration values.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
P1.4*	Products do not contain more than; 0.005% polychlorinated biphenyl (PCB), 0.005% polychlorinated terphenyl (PCT) in preparations (see legal reference).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
P1.5*	Products do not contain more than 0.1% short chain chloroparaffins (SCCP) with 10-13 carbon atoms in the chain containing at least 48% per mass of chlorine in the SCCP (see legal reference).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
P1.6*	Textile and leather parts with direct skin contact do not contain Tri-(2,3,-dibromopropyl)-phosphate (TRIS), Tris-(aziridinyl)-phosphineoxide (TEPA), polybrominated biphenyl (PBB) (see legal reference). Comment: Legal reference has no maximum concentration values.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
P1.7*	Textile and leather parts with direct skin contact do not contain more than 0.003% Azo colorants that split aromatic amines. (See legal reference and Note B1)	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
P1.8*	Wooden parts do not contain arsenic and chromium as a wood preservation treatment as well as pentachlorophenol and derivatives (see legal reference). Comment: Legal reference has no maximum concentration values.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
P1.9*	Parts with direct and prolonged skin contact do not release nickel in concentrations above 0.5 microgram/cm ² /week (see legal reference). Comment: Max limit in legal reference when tested according to EN1811:1998.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P1.10*	REACH Article 33 information about substances in articles is available at (add URL or mail contact): www.xerox.com	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P2 Batteries				
P2.1*	If the product contains a battery or an accumulator, it is labeled with the disposal symbol and if it contains more than 0.0005% of mercury (for button cells only) by weight, or more than 0.004% of lead, it shall be marked with the chemical symbol for the metal concerned, Hg or Pb. Information on proper disposal is provided in user manual. (See legal reference)	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
P2.2*	Button cells used in the product do not contain more than 2% by weight of mercury. Other batteries or accumulators do not contain more than 0.0005% of mercury or 0.002% of cadmium. (See legal reference)	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
P2.3*	Batteries and accumulators are easily removable by either users or service providers (as dependent on the design of the product). Exception: Batteries that are permanently installed for safety, performance, medical or data integrity reasons do not have to be "easily removable". (See legal reference)	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
P3 Safety, EMC connection to the telephone network and labeling				
P3.1*	The product complies with legally required safety standards as specified (see legal reference).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P3.2*	The product complies with legally required standards for electromagnetic compatibility (see legal reference).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P3.3*	If product is intended for connection to a public telecom network or contains a radio transmitter, it complies with legally required standards for radio and telecommunication devices (see legal reference).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P3.4*	The product is labeled to show conformance with applicable legal requirements (see legal reference).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P4 Consumable materials				
P4.1*	If a photo conductor (drum, belt etc.) is used in the product, it does not contain cadmium max 0.01% (see legal reference and Note B1).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P4.2*	If ink/toner is used in the product, it does not contain cadmium max 0.1% by weight (see legal reference).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P4.3*	If the ink/toner formulation/preparation is classified as hazardous according to applicable regulations, the product/packaging is adequately labeled and a Safety Data Sheet (SDS) in accordance with these requirements is available (see legal reference).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P5 Product packaging				
P5.1*	Packaging and packaging components do not contain more than 0.01% lead, mercury, cadmium and hexavalent chromium by weight of these together.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
P5.2*	Plastic packaging material is marked according to ISO 11469 referring ISO 1043 (see legal reference).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P5.3*	The product packaging material is free from ozone depleting substances as specified in the Montreal Protocol (see legal reference). Comment: Legal reference has no maximum concentration values.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Note B1: Restriction applies to the homogeneous material, unless other specified and expressed in weight %.

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Product environmental attributes - Market requirements (continued)	Requirement met
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Item	Yes	No	n.a.
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P9 Energy consumption

9.1 For the product the following power levels or energy consumptions are reported:

Energy mode *	Power level at 100 V AC	Power level at 115 V AC	Power level at 230 V AC	Reference / Standard for energy modes and test method *	
OFF	W	0.15 W	0.2 W	EnergyStar 2.0	<input type="checkbox"/>
SLEEP	W	1.89 W	2.32 W	EnergyStar 2.0	<input type="checkbox"/>
	W	W	W		<input type="checkbox"/>
	W	W	W		<input type="checkbox"/>
	W	W	W		<input type="checkbox"/>
	W	W	W		<input type="checkbox"/>
EPS No-load (External power supply / charger plugged in the wall outlet but disconnected from the product.)	W	W	W		<input type="checkbox"/>
PTEC * Typical Energy Consumption	W	W	W		<input checked="" type="checkbox"/>
TEC * Typical Energy Consumption	kWh/week	0.903 kWh/week	0.977 kWh/week	EnergyStar 2.0	<input type="checkbox"/>
ETEC * Annual Energy Consumption	kWh/year	kWh/year	kWh/year		<input checked="" type="checkbox"/>
Display resolution* : Megapixels					<input checked="" type="checkbox"/>
Print Speed* : 21 Images per minute					<input type="checkbox"/>
Default time to enter energy save mode: 1 minutes					<input type="checkbox"/>

P9.2* Information about the energy save function is provided with the product.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
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P9.3* The product meets the energy requirements of the following voluntary program/s: ENERGY STAR® version: 2.0 Tier: Product category: 	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Others specify:	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>

P10 Emissions

Noise emission – Declared according to ISO 9296
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P10.1	Mode	Mode description	Declared A-weighted sound power level $L_{WA,d}$ (B)	Declared A-weighted sound pressure level $L_{pA,m}$ (dB)		
				Operator position <input checked="" type="checkbox"/> Desktop <input checked="" type="checkbox"/> or Desk side <input type="checkbox"/>	Bystander positions <input type="checkbox"/> (only if product is not operator attended)	
	Idle	* Standby	*	26		<input checked="" type="checkbox"/>
	Operation	* Printing	*	50		<input type="checkbox"/>
	Other mode					<input type="checkbox"/>
Measured according to: <input checked="" type="checkbox"/> ISO7779 <input checked="" type="checkbox"/> ECMA-74 <input type="checkbox"/> Other (only if not covered by ECMA-74 with $L_{pA,m}$ measurement distance m)						

P10.2 The product meets the acoustic noise requirements of the following voluntary program/s:	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
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Product environmental attributes - Market requirements (continued)		Requirement met		
Item		Yes	No	n.a.
Chemical emissions from printing products				
P10.3*	Test performed according to ECMA-328 (ISO/IEC 28360) standard <input type="checkbox"/> , other specify:	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
P10.4	Typical emission rate (print phase) is (mg/h): Dust Ozone Styrene Benzene TVOC			<input checked="" type="checkbox"/>
P10.5	Chemical emission requirements of the following voluntary program/s are met for : Dust <input type="checkbox"/> Ozone <input type="checkbox"/> Styrene <input type="checkbox"/> Benzene <input type="checkbox"/> TVOC <input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Electromagnetic emissions				
P10.6	Computer display meets the requirement for low frequency electromagnetic fields of the following voluntary program/s:	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
P11 Consumable materials for printing products				
P11.1*	A Safety Data Sheet (SDS) is available for the ink/toner preparation, even if not legally required (see P4.3).	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P11.2*	Paper containing post-consumer recycled fibers can be used, provided that it meets the requirements of EN12281.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P11.3*	2-sided (duplex) printing/copying is an integrated product function.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P12 Ergonomics for computing products				
P12.1*	The display meets the ergonomic requirements of ISO 9241-307 for visual display technologies.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
P12.2*	The physical input device meets the requirements of ISO 9995 and ISO 9241-410.	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
P13 Packaging and documentation				
P13.1*	Product packaging material type(s): PAPER weight (kg): 2.2 Product packaging material type(s): LDPE weight (kg): 0.05 Product packaging material type(s): EPS weight (kg): 0.45			
P13.2*	Product plastic packaging is free from PVC.	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
P13.3*	Specify media for user and product documentation (tick box): Electronic <input checked="" type="checkbox"/> , Paper <input checked="" type="checkbox"/> , Other <input type="checkbox"/>			<input type="checkbox"/>
P13.4*	For paper user and product documentation, please specify contained percentage of post-consumer recycled fiber: 0%			<input type="checkbox"/>
P14 Additional information (See Note B4)				

Note B4: Additional lines may be inserted to declare further items, by positioning the cursor at the far right of the row and hitting the <Enter> key.

Legal references Europe Annex B

Reference	Declaration item
2002/95/EC (ROHS Directive)	P1.1, P4.1
REACH, Annex XVII	P1.6, P1.8, P4.2
REACH, Annex XVII	P1.4
REACH, Annex XVII	P1.2
REACH, Annex XVII	P1.7
REACH, Annex XVII	P1.9
Regulation (EC) No. 2037/2000, 2038/2000, 2039/2000	P1.3
Norwegian regulation relating to restrictions on the use of certain dangerous chemicals 20.12.2002	P1.5
2006/66/EC (Battery and accumulators Directive)	P2.1, P2.2, P2.3, P3.4, P8.1
2006/95/EC (Low Voltage Directive)	P3.1, 3.4
2004/108/EEC (New EMC Directive)	P3.2, 3.4
1999/5/EC (R&TTE Directive)	P3.3, 3.4
"REACH" Regulation (1907/2006), annex VII	P1.10
(EC) No.1272/2008 regulation on classification, labeling and packaging (CLP)	P4.3
REACH article 31, annex II	P4.3
2004/12/EC (Directive on packaging and packaging waste)	P5.1
(97/129/EC) (Commission Decision on Identification System for Packaging Materials)	P5.2
2037/2000/EC Regulation on Substances that Deplete the Ozone Layer	P5.3
2002/96/EC (WEEE directive)	P3.4, P6.1
(EC) No.1272/2008 regulation on classification, labeling and packaging (CLP)	P7.19